

Garant

Indexable insert for turning DC.T 11T304, for medium machining, Grade: HB730-1

**Order data**

Order number	260462 HB730-1
GTIN	4045197941435
Item class	21G

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Tool material	Carbide
Grade	HB730-1
Feed f	0.15 - 0.35 mm/rev.
Main application	UNI
Cutting depth a_p	0.4 - 3.3 mm
Chip breaker	XUM
Cutting conditions	slightly interrupted
Cutting speed v_c main application	35 - 230 m/min

Coating	Nano-PVD
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning